## **Bay Shore Marine**

Engine Sales and Services

**7344 Edgewood Rd Annapolis, MD 21403** Ph. 410-263-8370 Fax 410-267-7354

Date:10/	10-12/2022	Technician:		JEFF LEITCH		
Customer'	Customer's Name:		,			
Boat Name:			Free Ra	nge Chicken		
Boat Manufa	acturer and Mod	del:		Perry 59		
Type of Boat:	Sail x		Power	Other		
Hull ID Number:						
Engine Make:	Yanmar					
Engine Model:		4JH3-E	TE 125	HP @ 3800 RPM	's	
Serial Number:	Port/Single	E32083		Starboard		
Engine Hours:	Port/Single	506	8.8	Starboard		
Transmission Ma	ke and Model:			Kanzaki - No IE	Plate	
Serial Number:	Port/Single			Starboard		
Gear Ratio:	Port/Single			Starboard		
Generator Make	Onan 11.5kw MDKAW-1953B					
Serial Number:	C0507	'57040		Hours:	5986	

Engine Oil Level: Low	CONDITION:	Dirty H	ours on Oil:	N/A	
Trans Fluid Level: Goo	d Condit	ion of Trans Fl	uid:	Dirty	
Type of Trans Fluid:		A.T.F.			
Power Steering Level: x	Cond	ition of PS Flui	d:		
Type of Primary Fuel Filt	er:	Dual Racor 500's	W/Vac Guage-	Clean	
Condition of Supply/Return F	Fuel Lines And Fu	uel Shutoff Valv	/e:	Good	
Condition of External Oil Line	es, Fittings, Conn	ections:	Rusted co	ondition	
Condition of Transmission Oi		<b>_</b> Good			
Condition of Power Steering	Lines/Cooler and	d Steering Cabl	e:	Χ	
Carlant Lavely Card	CONDI	= 	AIT. Dist.		
Coolant Level: Good		TION OF COOLA			
Coolant Pressure Test Res	Mineral And Steel Control of the Con	G000	/Passed		
Condition of Coolant Pipe	es and noses:		Good		
Type/Condition of Thru Hu	II and Strainer:	Bronze Sea Cock	W/Groco type s	trainer.	
Condition of Raw Water H	OSES: Not wire r	einforced water ho	ose- Replace		
Condition of Exhaust Hose ar	nd Muffler:	Good, leak at mu	ffler hose joint.		
Siphon Break: YES Note of Bell Condition and Tension of Bell		y Installed:	YES	NO□	
Condition of Mounts:					
	riginal / collasped	_			

SINGLE

Condition of Starter and Wires:	Good	
Charging Volts of Alternator: Condition of Alternator and Wires:		Good / Port 24 Volt=29.45 vdc / Starb= 29.48 Wiring in need of cleaning up
Packing Box Type and Condition:	P.S.S. shaft	seal- visible corrossion/leaking
Condition of Wiring Harness:	Good	
Engine Codes from Scanner:	N/A	

Engine Oil Level: Good	Conditio	on of Oil:	Clean	Hours on	Oil:	N/A
Type of Primary Fuel Filter: Racor R20T- Clean						
Condition of Supply/Re	eturn Fuel Lin	es And Fu	el Shutoff V	'alve:		Good
Condition of External C	il Lines, Fittii	ngs, Conne	ections:	C	Good	
Coolant Level: Good		Conditio	n of Coolant	t: (	Clean	
Coolant Pressure Test I	Results:	Good/Passe	ed	-		
Condition of Coolant Pi	pes and Hose	es:	Good/Origina	I		
Type/Condition of Thru	ı Hull and Str	ainer:	Same as the N	Main /Same o	condition	
Condition of Raw Wate	r Hoses:	Same as the	• e Main/Replace	е		
Condition of Exhaust H	ose and Muf	fler:	- Good/Water I	lock system \	W/ seperat	cor
Siphon Break: YES Condition and Tension		Correctly Good	Installed:	١	∕ES ☑	NO□
Condition of Mounts:	Good		•			
Condition of Starter an	d Wires:	Good				
Charging Volts of Alterr	nator:	13.50 DC- G	iood			
Condition of Alternator	and Wires:		Good	ž.		
Condition of Wiring Ha	rness:	Good				
AC Output: 120.3	/ 60.3 hz- Loade	d Good				
Condition of AC Wires:	Good					
Condition of Sound Shi	eld:	Good / base	e pan is in a ver	ry rusted con	ndition	
Engine Codes from Scar	nner:	N/A				

## **Enter Findings Here:**

Survey Items: Main Engine

Inspection Report: The cold start up of the main engine was good, the engine started with no delay or problems. There is some noticeable crankcase pressure and minimal exhaust smoke, no fuel sheen is visible on the water. The engine ran well as it warmed up, all cylinders have equal RPM drop as the HP fuel pipes are opened. The engine ran good thru the sea trial, Max RPM'S were reached, WOT loaded RPM's = 3900-4000/ Yanmar Spec is 3800 RPM's. The engine was ran at max loaded speed with no problems.

1>There are several substantial oil leaks, one is from the remote oil filter adapter housing and will need an O-ring replaced. The second one is from an undetermined source and will require some disassembly of the engine to locate the source.

2>The engine mounts are collapsed and need to be replaced, if the large case Alternators are going to be used going forward, it is not recommended to use the same type engine mounts. Using a mount that is less flexible is recommended. The type of mount used will change the amount of time required to replace the mounts.

3>Remove the heat exchanger tube bundle and re-seal the end cover plates- visible corrosion from sea water leaks.

4>Replace the turbo-charger oil return pipe- very rusted condition.

5>Perform overdue service to the engine- following Yanmar service recommendations for 5000 hrs. of use.

The startup and running of the Generator was good with no problems. Th Generator was run loaded for the duration of the sea trial- loaded. A/C output was good.

Survey Items: Generator

6>Remove the heat exchanger & clean as needed- heavy corrosion is visible.

7>Remove the sea water pump - replace seals as needed - heavy corrosion is visible.

8>Perform overdue service as recommended by Onan for 6000 hours of use.

Labor Estimates are a "ballpark" estimate of labor hours only. No materials cost are supplied at this time. Labor charge is estimated at \$160.00 per hour/per tech.

#1>3/4 Hrs. / Repair 1st leak, diagnostic time only for the 2nd leak.

#2> 20-35 Hrs. 1.0 Tech / 15-20 Hrs. 2nd tech.

#3> 3.0 Hrs.

#4>1.5 Hrs.

#5>No est. Need to research requirements.

#6> 3.0 Hrs.

#7>2.5 Hrs.

#8>No Est. Need to research requirements.

## **Technician Recommendations**

Enter Technician Recommendations here.

## Main Engine:

Rebuild/Re-construct the fuel system to reduce the multiple joint/connections, properly mount/secure the filter hanging by wire-ties, eliminate the "outboard" primer bulb from the system. Generally clean up the condition of the fuel lines/routing.

Remove the Aqua-Drive CV Joint shaft for service and the thrust bearing for replacement- due to age/rusted condition.

Clean up the excess wiring, with multiple un-connected leads from the auxiliary alternators. Generally clean up the wiring in the engine compartment.

Recommendation: Get a good direction of the cost investment of all the repairs needed and value the repairs against the cost of an engine replacement.

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